

IVANOV, F.D., inzh.

New developments in research. Stal' 24 no.8:740 Ag '64.

New developments in research. Ibid.:745

New developments in research. Ibid.:764 (MIRA 17:9)

S/133/60/000/011/011/023 A054/A029

AUTHOR:

Ivanov, F.D., Engineer

TITLE :

Automatic Control of the Strip Thickness of Semi-Continuous

Hot Rolling Mills

PERIODICAL: Stal', 1960, No. 11, pp. 1008-1012

TEXT: In the hot rolling process during the time the strip is passing through the continuous train of the strip mill the temperature of the metal decreases. This increases the resistance of the strip against deformation on the successive stands and results in a thickening of the rear end of the strip. In the Novosibirskiy zavod im. A.N. Kuz'mina (Novosibirsk Plant imeni A.N. Kuz'min) with the aid of investigations carried out in connection with this problem on the 810 type strip mill it was established that the fluctuations in the longitudinal thickness of the strip depend on the uniform heating of the slabs, on the tension of the strip between the stands of the continuous train, on the dimensions of the finished product, on the steel type used, the rolling speed, etc. To date the following measures have been taken to prevent the thickening of the strip end on the 810 type mill: the strip end is heated additionally, so that it is about 40-60°C higher in temperature than the front Card 1/5

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Automatic Control of the Strip Thickness of Semi-Continuous Hot Rolling Mills

part of the strip, the rolling speed is increased in the continuous train of the mill, the amount of water used for descaling the strip under high pressure is reduced for the strip end by switching off one or two of the water collectors. Upon introducing these measures, it was found that only 49% of the strips were within the limits of uniform thickness. In order to improve the present method applied, the author of the article and I.I. Barannik established a method in which the strip ends were automatically pressed down by the adjusting screws of the third stand in the continuous train. The automatic system consisted of the conventional elements: a limit switch, an electromagmetic coupling and a reducing gear which were connected to the worm shaft of the pressing device of the shaft with adjusting screws. This arrangement eliminated any thickening of the strip end but had the following drawback: when rolling steels of high deformation resistance, the load of the electric motor was increased to its limit value (5,200 amp) while during the pass of the central part of the strip the load was not higher than 4,000 amp. Moreover, there is an incongruity between the time required for the return of the screws to their initial position (3,8 sec) and the interval between two strips, Card 2/5

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amounting to 3 seconds at the maximum speed of the mill. These conditions decreased the output of rolling considerably. An automatic system was established to insure adequate tension of the strips between the stands, in order to eliminate these drawbacks and based on the facts that the tension of the strip between two stands depends on the relation of the rotation rates of the rollers on successive stands and that the increase in tension decreases the deformation resistance of the metal. This is obtained by progressively reducing the rotating rate of the rollers upon the approach of the strip end. The original rotating rate of the roller is automatically restored when the strip end has passed the stand in question (Fig. 3). By applying this automatic control system, consisting of current relay, auxiliary relay, and block contacts, the thickening of the strip end could be prevented in 98% of the strips. The lower the degree of extension of the strip between the stands, the more effective is the automatic control. The system was tested in rolling low carbon steel strips 1.25, 1.50, 1.75, 2.0 and 2.5 mm thick. As a result of the automatic control, the length of the strip with increased thickness could be shortened from 10-15 meters to 2-3 meters. A further improvement can be obtained by combining the automatic pressing of the strip ends (with adjust-Card 3/5

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ing screws) and the extension method described. There are 5 figures. ASSOCIATION: Novosibirskiy metallurgicheskiy zavod (Novosibirsk Metallurgical Plant)

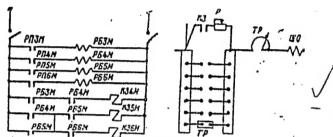
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Automatic Control of the Strip Thickness of Semi-Continuous Hot Rolling Mills

Fig. 3 - Diagram of the automatic control of the tension on the strip end (continuous stand 810)

P regulator of the degree of decreasing the revolutions; IP and TP rough and fine regulation of the number of revolutions of the rolling motor; MOexcitation winding of the rolling motor; K3 retarding contactor



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S/133/61/000/001/010/016 A054 /A033

AUTHOR:

Ivanov, F.D.

TITLE:

News in Brief

PERIODICAL:

Stal', 1961, No. 1, p 57

TEXT:

1) To improve the form and prevent the warping of thin, annealed sheets, the conditions of hot rolling on the "810" type semi-continuous mill were investigated at the Novosibirskymetallurgicheskiy zavod (Novosibirsk Metallurgical Plant). The conditions studied included the degree and the non-uniformity of wear of the working rolls, their temperature conditions under hot calibration, the cooling of the coils, the various phases of cold rolling. The y9 - y9A = U9-U9A steel, from which the sheets were rolled, was annealed with delayed heating and cooling, with and without changing the annealing conditions and, in particular, by placing the metal between planed sheets. The main cause of the increase in warping of the hot-rolled strips is the non-uniform wear of the working rolls, depending on the quantity of rolled rimming steel. By controlling the cooling of the roll-barrels with water under a higher pressure the form of the strip can be improved. After annealing at 775, 780°C and suitable decarbonisation the steel has the necessary hardness reserve before straightening. By employing hot cali-

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bration of the rolls on the finishing stand for the straightening strips and coils the warping of tool steel sheets decreased by 30 - 50% and attained the dimensions required by FOCT 3680 - 57 (GOST 3680 - 57). 2) Increasing the temperature and the duration of heating of Cr.3kn (St.3kp) grade steel slabs and the reduction during the first two passes on the reversible doubleroll stand of the "810" type mill, promoted the removal of blisters. On the rolled products cinder, cracks, or flaking could not be observed, but non-metallic impurities were found 3) Tests were carried out with cold-rolling 08km (08kp) steel sheets ( FOCT -GOST 914-56) and it was found that, with regard to mechanical properties, it is useful to reduce drawing by 1.5 - 2.5% for all the widths of the steel sheets produced in the factory. 4) Investigating the effect of the chemical composition on the pickling of the scale of CT .2 (St.2) low-carbon steel sheets of the MMK and the Chelyabinsk Plant was investigated, it was found that, under identical conditions of hot rolling, the formation of einder on the ends and edges of the Magnitogorsk steel sheets, difficult to remove by pickling, is caused by its lower content of sulfur and phosphor impurities and also by the more pronounced sulfur liquation.

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S/028/61/000/005/003/004 D210/D306

AUTHORS:

Ivanov, F.D. and Fridrikhsen, V.K.

TITLE:

Remarks on the standard specifications for metal

production

PERIODICAL:

Standardizatsiya, no. 5, 1961, 33-36

TEXT: Components made of structural alloy steel are subjected to special types of heat treatment which are designed to take the utmost advantage afforded by the alloying elements. The authors wonder whether it is expedient in such a case to lay down a lower limit of UTS for the following annealed steel sheet: 65 G, 10 G2A, 12G2A, 25KhGSA and 30KhGSA, standard specifications GOST 1542-54 and GOST 2672-52. These specifications do not take into account the relationship between mechanical properties and thickness of sheet, annealed in bell furnaces. However, as it is known that the plasticity of cold-rolled and annealed steel sheet increases with a decrease in thickness, the heat treatment given must be appropriate Card 1/3

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Remarks on the standard...

for the thickness of the sheet in order to ensure the properties required by the standard specification for a particular sheet steel. This often entails lengthy and complicated heat treatment operations. Often a sheet is produced which fulfils the requirements of the standard specification, but is found to be non-uniform in its properties in different directions. In order to make the standard specifications more realistic, only the maximum UTS and minimum percentage elongation should be laid down. If, however, the minimum UTS is also quoted, then the above specifications should be altered so as to take into account the dependence of the mechanical properties on the sheet thickness. Another point discussed by the authors is grain size specifications. The lower limit of grain size set out in GOST 914-56 for cold rolled sheet for deep drawing is point 9 on the grain size scale; for hot-rolled sheet of the same deep drawing group, point 10 grain size is permissible. However, it is evident that in the first case the recrystallization characteristics of still steel have not been taken into consideration. On the other hand, if a

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production process is well established, certain tests (e.g. exposure of pipe and rims of sheet by the Ericson test, bend testing of thin carbon-steel, etc.), laid down in the specifications, could be safely comitted as they tend to show up the best properties of manufactured omitted as they tend to show up the worst, and not the best, those standard probes which show up the worst, and not the best, those standard probes which show up the worst, and not the best, such a reduction in control testing would properties of the metal. Such a reduction in control testing would reduce consumption of metal and labour to a considerable extent.

There are 2 figures and 2 tables.

8/133/61/000/007/012/017 A054/A129

AUTHORS:

Belyakov, A. I., Ivanov, F. D.

TITLE:

The effect of slab-heating conditions on the electru-magnetic proper-

ties of transformer steel sheets

PERIODICAL: Stal\*, no. 7, 1961, 634 - 637

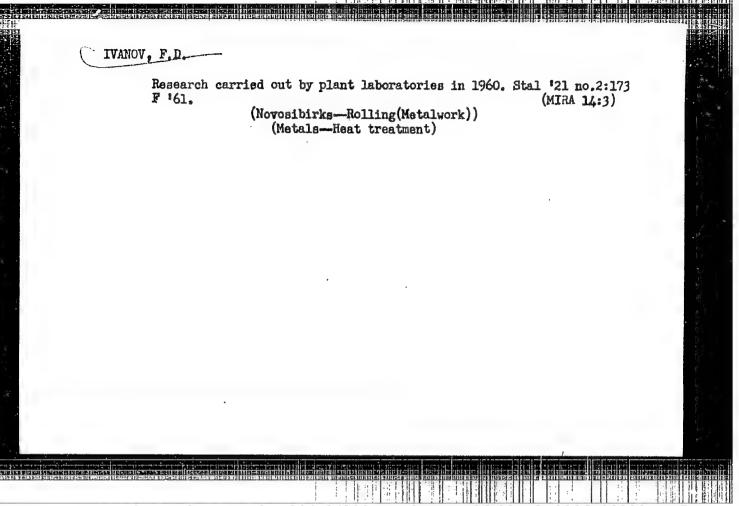
Tests were carried out to establish the effect of slab heating before rolling on the electro-magnetic properties of cold-rolled transformer steel sheets. The study of the statistical data of quality control of 9330 (E330), E320 and E310 grade steel sheets (partly 135 x 620 x 0.50 mm and partly 135 x 500 x 0.35 mm in size) heated for various periods (1 1/2 - 3 hours) show that by raising the heating period the yield of high-grade E330 type, 0.35-mm thick sheets increases, while no increase in output is observed for sheets 0.50 mm thick. The tests to establish the effect of temperature and heating on electromagnetic properties were made with five heats produced in the Chelyabinskiy metalluzgicheskiy zavod (Chelyabinsk Metallurgical Plant), having the following composition:

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MnSi	P	S	. Cr	W1	Cu	
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0.09 3.29	0.015	0.006	0.05	0.07	0.17	
thigher temperativises of the test C) and by increas display lower s sated at 1,160 - E330 steel: fo	ure. The average of the heat pecific loss 1,180°C. The the 0.50°C.	verage va ved that ating tim ses and h he high h mm thick	lues obto at higher e from 10 igher mag eating te sheets by	ined for heating to 120 metic independent of 128 mperature 4 - 28%	the electro- temperatures minutes, the uction than yielded also and for the	
	0.07 3.27 0.07 3.04 0.07 3.02 0.08 3.29 0.09 3.29 slabs was hot-r higher temperatities of the test C) and by increadisplay lower spated at 1,160 - E330 steel: for	0.07 3.27 0.011 0.07 3.04 0.008 0.07 3.02 0.010 0.08 3.29 0.012 0.09 3.29 0.012 slabs was hot-rolled at a higher temperature. The attes of the test-sheets pro C) and by increasing the hedisplay lower specific los ated at 1,160 - 1,180°C. TE330 steel: for the 0.50-	0.07 3.27 0.011 0.006 0.07 3.04 0.008 0.005 0.07 3.02 0.010 0.008 0.08 3.29 0.012 0.006 0.09 3.29 0.012 0.006 slabs was hot-rolled at a lower tem higher temperature. The average values of the test-sheets proved that a C) and by increasing the heating time display lower specific losses and heated at 1,160 - 1,180°C. The high he E330 steel: for the 0.50-mm thick:	0.07 3.27 0.011 0.006 0.04 0.07 3.04 0.008 0.005 0.04 0.07 3.02 0.010 0.008 0.02 0.08 3.29 0.012 0.006 0.03 0.09 3.29 0.012 0.006 0.02 slabs was hot-rolled at a lower temperature higher temperature. The average values obtaties of the test-sheets proved that at higher C) and by increasing the heating time from 10 display lower specific losses and higher mag ated at 1,160 - 1,180°C. The high heating test 1330 steel: for the 0.50-mm thick sheets by	0.07 3.27 0.011 0.006 0.04 0.09 0.07 3.04 0.008 0.005 0.04 0.10 0.07 3.02 0.010 0.008 0.02 0.09 0.08 3.29 0.012 0.006 0.03 0.08 0.09 3.29 0.012 0.006 0.02 0.07 slabs was hot-rolled at a lower temperature than preshingher temperature. The average values obtained for ties of the test-sheets proved that at higher heating C) and by increasing the heating time from 100 to 120 display lower specific losses and higher magnetic indicated at 1,160 - 1,180°C. The high heating temperature E330 steel: for the 0.50-mm thick sheets by 4 - 28%	0.07 3.27 0.011 0.006 0.04 0.09 0.14 0.07 3.04 0.008 0.005 0.04 0.10 0.14 0.07 3.02 0.010 0.008 0.02 0.09 0.15 0.08 3.29 0.012 0.006 0.03 0.08 0.13

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S/133/61/000/011/009/019 A054/A127

AUTHOR:

Ivanov, F. D.

TTTLE:

News in brief - At the Novosibirskiy metallurgicheskiy zavod im. A. N. Kuz<sup>s</sup>mina (Novosibirsk Metallurgical Plant im. A. N. Kuz<sup>s</sup>min)

PERCODICAL Stal', no. 11, 1961, 1033 - 1034

DEATH:

1) Tests were carried out to determine the degree of liquation of C, 3 and Mn over the width of strip made of OSKH (OSkp), 15KH (15kp), OSHC (OSps), 10 CH(10sp), 25sp, 4C, 50, Y 9 (U9), Y 9A (U9A); U10A steels and the C and E limited over the height of OS, 15 and 20kp, OSps, 15sp, U7-U9 steel ingots. In winned steel the liquation of S, P and C develops from the sides towards the derter and the head of the ingot (up to 0.046% S, 0.022% P and 0.09% C). In killed steel the liquation over the width of strip is insignificant, while in took steel it is almost any existent. 2) In co-operation with TantiChM the quality of other-chied strips arom OSkp, 10kp, OSps and 10ps steel slabs was tested, which were produced the continuous casting machine of the Novo-Aulskiy metalluggichaskiy zavod (Novo-Chilak Metalluggical Plant). The technology of hot rolling to obtain a maximum yield (88 - 90%) of untrimmed sheets for deep drawing with a grade II surface

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responding to FOCT 914-56 (GOST 914-56) was established. The yield of grade II products with blisters made of cast rimmed steel, was 2.16%. This is somewhat Figher than the value for rolled slabs (1.7%). The grade II yield of 68 km (CLL) sheet slabs poured into thin-walled molds was higher than that of slabs poured into thick-walled moids (3.1 and 0.7%). For 10kp steel slabs the advantage of weing thick-walled molds were not so striking. (Second-grade products with file. ters were 2.1 and 1.4%). When pouring semi-killed OSps and lOps states with a protecting atmosphere, the output of grade II cold-rolled sheets (with blisters) was reduced to 1.2%, compared with 4.4% for the conventional pouring untited. The mestanical and stamping properties, microstructure of sheets cold-rolled from cast always met the requirements of GOST 914-56. 3) The defects of chrome-mickel steel strips were studied. Pinhead blisters on the surface of thin strips were extend by the local precipitation of the alfa-phase, due to unflateral everheating of the slabs in continuous furnaces. Titanium nitride and nommetallic inclusions contribute to blister formation, but they are not the main cause. A close relation hetween the ingot-surface quality and the Cr/Ni and Pt/C ratios could not be observed. In about half of the cases blisters were caused by defectencies in the steel smelting technology of the producer plants. Secondary blister formation due to

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rolling could be reduced by lowering the temperature both of the furnace crown and of slab-heating, whereas the temperature of deformation should be kept high. The sheet quality was nardly affected by the degree of reduction in the duo and Edger stands, rolling speed in the finishing train of the mill and the difference in diameter of work rolls. A reduction of the heating temperature to 1,240 - 1,2300 and of the heating period to 3 1/2 hours lowered the blister formation by 17%, while the output of the 810 mill increased by 30%. 4) To increase their efficiency the operation of the HCK-180 (FSK-180) cylindrical electric furnaces during the bright-annealing of cold-rolled coils from steel 08-50 was investigated, the formates being combolled by becknological thermocouples at an existing cated power of 60 kw in the lower and 120 kw in the upper zone. In some cases thermocorples were applied in various zones, which were not set according to the weight of " A obarg-, but for a given metal temperature of 640°C attained in the zone where the Whereracourles are mounted, with subsequent holding of at least 3 hours. The law Highelitation of power between ble zones was not effective. When one stastic therm only was used, the annealing time could be reduced by 17%. This was the most studie arrangement, while the most efficient method was to pressterning a 750 Untemperature in two zones, without power-redistribution between the assistant an additional temperature control at 640°C for 3 hours at the point of the street

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optisum annealing conditions to ensure a rupture-free cold-reliting of Jep. 1 13 start strips were determined. In both zones of the electric flurade the feature for should be 775°C, cooling should take place at a rate of 30°C per four days of 680°C as indicated by the upper thermocouples. The funa must operate a second during the time of slow-reading or the reading models annealing process, expect during the time of slow-reading or the reading of the reading the deenergized bell. 6) Conditions of decarburizing annealing of the reading collect transformer steel strips, 492 mm in width, in widened rechanging the given have been developed. Only the lower furnace zone was operating: The given adults was 875°C, amenaling took place for 20 hours from the moment the lower was switched or; cooling in the switched-off furnace took 4 hours, acclining the first section of the strips and soled in colling as the charges. This operation of one none of the wide at its made increased the productivity to 0.92 top/none.

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AUTHOR:

Ivanov, F. D., Engineer

TITLE:

At the Novosibirskiy metallurgicheskiy zavod im. A. N. Kuz'mina (Novosibirsk Metallurgical Plant im. A. N. Kuz'min)

PERIODICAL: Stal', no. 6, 1962, 542

TEXT:

1) Tests were carried out to study the effect of increasing the strip thickness from 2.0 - 2.25 mm on the quality of 102 mm diameter tubes. Although the thicker strips are not of better quality than the conventional ones (there are longitudinal differences in thickness of up to 0.37 mm, waviness, etc.), they are suitable for tube welding: the yield of firstgrade product increased from 44 to 80%, rejects (based on hydrualic tests) decreased from 50 to 4.3%, saving up to 4,000 rubles per 100 tons of tubes. 2) The maximum rate of tube welding on the "20-102" stand (with a 650-kw welding transformer) was investigated in cooperation with UralNITI. The current frequency can be regulated between 50 and 140 cps. In 1961, with frequencies of 95 - 105 cps, welding rates of 32 - 52 m/min were obtained. The tests were rimed at obtaining maximum welding rates

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while increasing the frequency to 140 cps. 35 versions of welding 51 - 102 mm diameter tubes with wall-thicknesses of 1.75 - 3.5 mm were applied. The maximum welding rates (39 - 58 m/min) for the grade tested was obtained at frequencies of 130 - 135 cps. A further increase in the welding rate was limited by the mechanical strength of the machine parts. In welding 83 x 3.5 mm tubes the power of the mercury amplifier was utilized to 91%, while the welding transformer was loaded only to 86%. The power losses due to the rise in induction resistance when the current frequency was increased from 90 - 105 to 130 - 135 cps amounted to 7 - 10%. 3) The technology was established for making smooth, hot-rolled strips of multi-layer structural steel with internal localizer, and a thickness of 4.0 - 2.5 mm, and hot-rolled strips with alternating thickening of 25%, made from KMK-slabs. The time advantage in rolling at the delivery end of the 810-mm continuous roll train varies between 2.8 and 8.2% (in case there is no automatic control). The tests revealed changes in the load on the motors of the IV and V stands, in the thickness and width of strips longitudinally. The density of the weld of the layers in the finished product, the extent of thickening and the ratios between layer thicknesses in the longitudinal and transverse sections of the strips were studied. The conditions of rolling on fluted rolls were also investigated. Where the thickened parts of the strip contact the smooth sectors,

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S/133/62/000/006/013/015 A054/A127

AUTHOR:

Ivanov, F. D., Engineer

TITLE:

At the Novosibirskiy metallurgicheskiy zavod im. A. M. Kuz'mina (Novosibirsk Metallurgical Plant im. A. N. Kuz'min)

PERIODICAL: Stal', no. 6, 1962, 556 - 557

TEXT:

1) Tests were carried out to study the production of transformer steel in electric furnaces with synthetic slag which yielded 40% flawless product as compared to the 70-% output by the conventional method. Three heats, black-tempered at 875 - 850°C displayed a lower ductility during pickling and cold-rolling, but their electromagnetic properties corresponded to those of the 3 310-3 330 (E310-E330) grades. 2) The anisotropy of magnetic properties was examined in two groups of dynamo steels. In the first group, low-alloy 1.5% Si containing steel was rolled into 2.5 and 1.75 mm thick strips which; after decarburization, tempering and pickling, were reduced according to three different groove designs. After vacuum-tempering at various temperatures, the steel rolled with one pass (1.75 - 0.5 mm) displayed the same electromagnetic properties as

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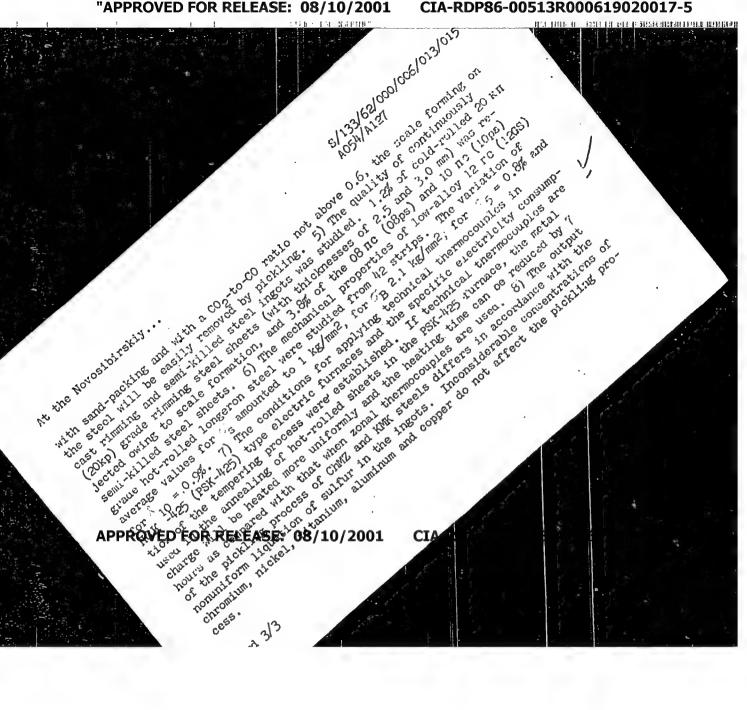
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that rolled with two passes (2.5 - 0.85 - 0.5 mm). Cold-rolled steels, with 2 passes (1.75 - 0.54 - 0.5 mm) as well as a final tempering at 1,150°C displayed an anisotropy ( Bps) of 130 ÷ 440 cps. The steels of the second group contained more alloying elements and about 3% Si. Strips 0.85 mm thick were investigated after intermittent tempering, and also 0.53 x 600 x 1,500 mm sheets after the second cold-rolling. After rolling to a thickness of 0.53 - 0.58 mm, the coils were tempered at  $850^{\circ}$ C and then rolled again to 0.5 mm with a reduction of 2 -13 %. The final rolling took place with a reduction of 0.5 - 6.0%. After vacuum-tempering at 1,100°C, the lowest anisotropy in magnetic properties was obtained after the third rolling on the finishing stand, but these sheets were badly warped. 3) The effect of the final annealing of cold-rolled transformer steel on the magnetic induction in weak and medium fields was examined with 0.35 x 240 x 1,500 mm sheets, applying vacuum tempering at 1,150°C, 30 hours! holding time and furnace cooling to 600, 550, 500 and 450°C. With cooling to 450°C (instead of 600°C as usual), the magnetic induction in weak and medium fields, permeability, residual induction, coercive force and ductility of the metal will be improved. 4) Increasing the tempering temperature and the carbon content makes pickling of the steel more difficult. By applying dense muffles

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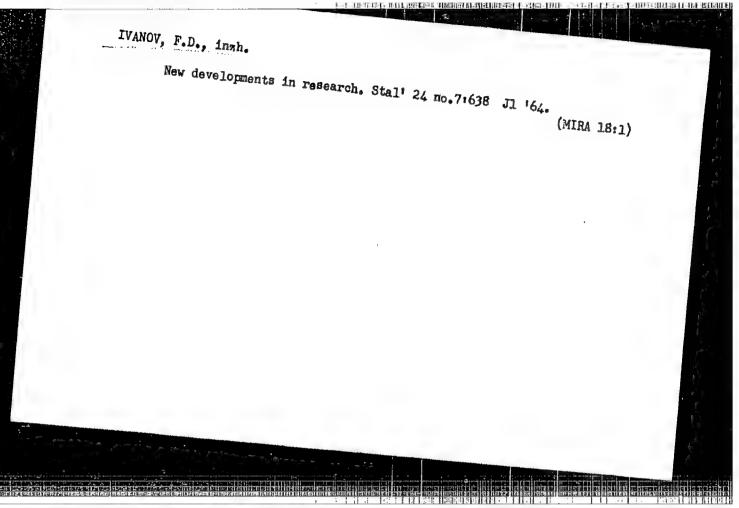


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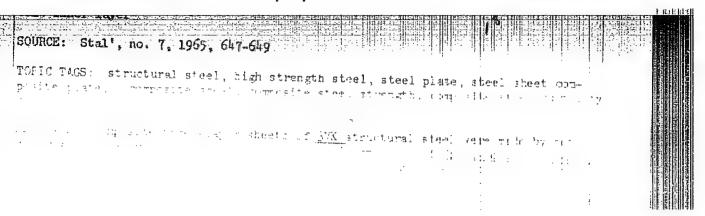
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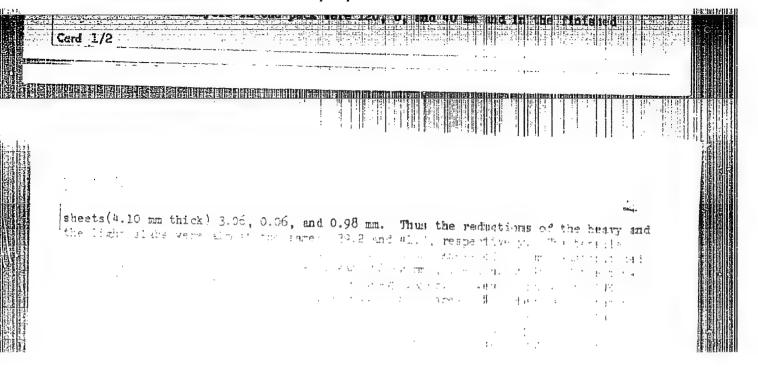
with sand-packing and with a CO2-to-CO ratio not above 0.6, the scale forming on the steel will be easily removed by pickling. 5) The quality of continuously cast rimming and semi-killed steel ingots was studied. 1.2% of cold-rolled 20 km (20kp) grade rimming steel sheets (with thicknesses of 2.5 and 3.0 mm) was rejected owing to scale formation, and 3.8% of the 08 mc (08ps) and 10 mc (10ps) semi-killed steel sheets. 6) The mechanical properties of low-alloy 12 rc (12GS) grade hot-rolled longeron steel were studied from 42 strips. The variation of average values for  $_{5}$  amounted to 1 kg/mm<sup>2</sup>, for  $_{5}$  2.1 kg/mm<sup>2</sup>, for  $_{5}$  = 0.8% and for  $6_{10}$  = .0.9%. 7) The conditions for applying technical thermocouples in NCK -425 (PSK-425) type electric furnaces and the specific electricity consumption of the tempering process were established. If technical thermocouples are used in the annealing of hot-rolled sheets in the PSK-425 furnace, the metal charge will be heated more uniformly and the heating time can be reduced by ? hours as compared with that when zonal thermocouples are usea. 8) The output of the pickling process of ChMZ and KMK steels differs in accordance with the nonuniform liquation of sulfur in the ingots. Inconsiderable concentrations of chromium, nickel, titanium, aluminum and copper do not affect the pickling process.

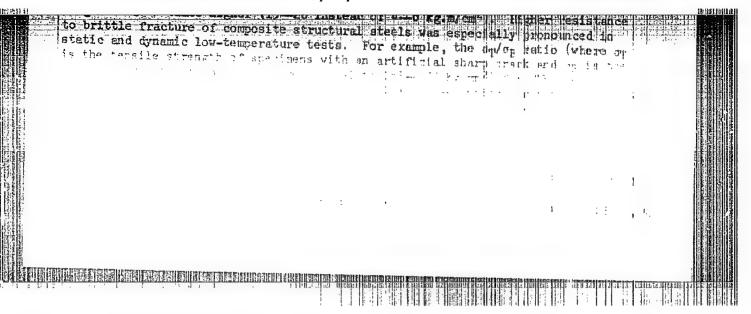
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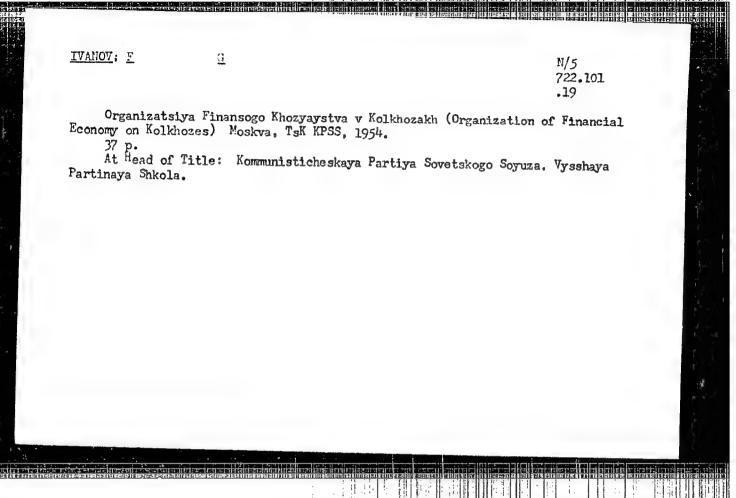


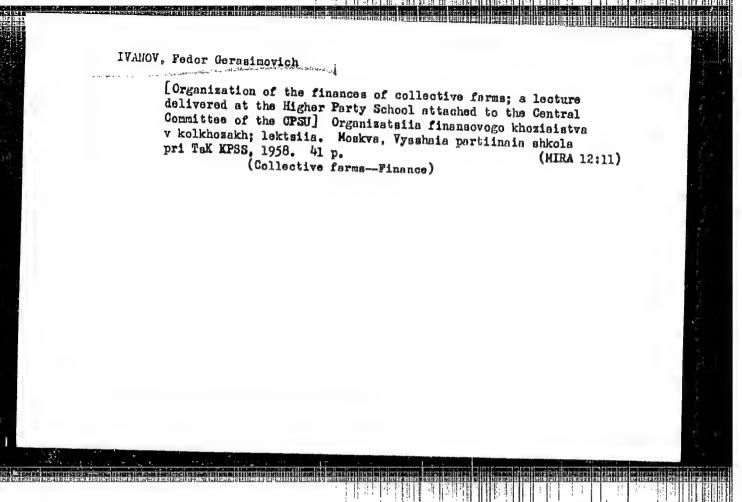
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ABRAMOV, V.A.; RUMYANTSEV, A.F.; CHAYKIN, P.I.; ABATURIN, L.V.;
GAVRILOV, V.I.; ALTAYSKIY, I.P.; KAMINSKIY, A.Ye.; SUKACH,
P.V.; VASIL'YEV, V.N.; OBOLENSKIY, K.P.; SAVEL'YEV, Ye.A.;
MOTOV, S.I.; RUSAKOV, G.K.; IVANOV, F.G.; FISKUNOV, V.,
red.; POLYAKOVA, R., red.; MUKHIN, Yu., tekhn. red.

[Economics of agricultural enterprises; textbook] Ekonomika sel'skokhoziaistvennykh predpriiatii; uchebnoe posobie. Moskva, Gospolitizdat, 1962. 510 p. (MIRA 15:9)

1. Kommunisticheskaya partiya Sovetskogo Soyuza. Vysshaya partiynaya shkola.

(Farm management)

IVANOV, Fedor Gerasimovich; VASIL'YEV, V.N., red.; MAUNOV, K.M., tekhn. red.

[Working assets of collective farms] Oborotrye sredstva kolkhozov. Moskva, Izd-vo VPSh i AON, 1963. 5% p.

(Collective farms—Finance)

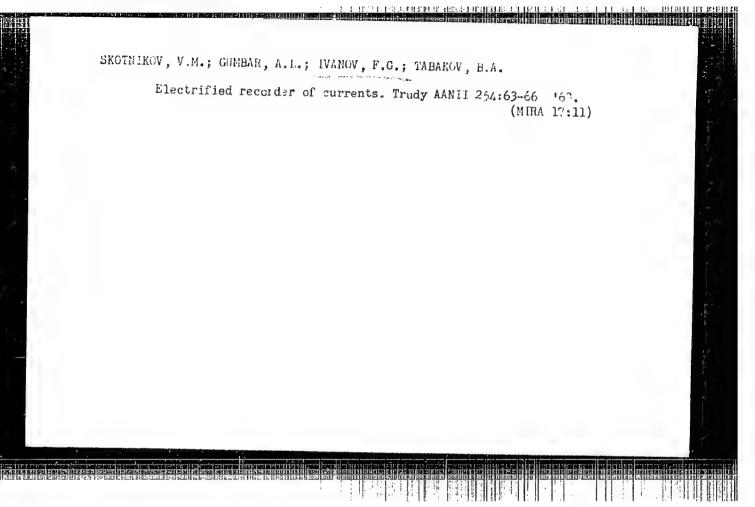
(MIRA 16:12)

ABRAMOV, V.A.; RUMYANTSEV, A.F.; CHAYKIN, F.I.; ABATURIM, L.V.; GAVRILOV, V.I.; ALTAYSKIY, I.P.; KAMINSKIY, A.Ye.; SUKACH, A.F.; VASIL'YEV, V.N.; OBOLENSKIY, K.P.; SAVEL'YEV, V.A.; RUSAKOV, G.K.; IVANOV, F.G.; FOLYAKOVA, N., red.; MUKHIN, Yu., tekhn.red.

[Economics of agricultural enterprises] Ekonomika sel'sko-khoziaistvennykh predpriiatii; uchebnoe posobie. Izd.2., dop. Moskva, Politizdat, 1963. 527 p. (MIRA 17:1)

l. Kommunisticheskaya partiya Sovetskogo Soyuza. Vysshaya partiynaya shkola.

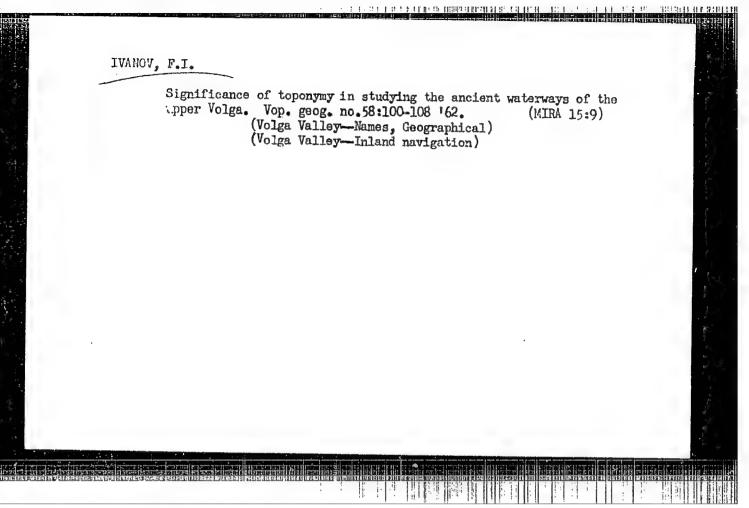
(Agriculture---Economic aspects)

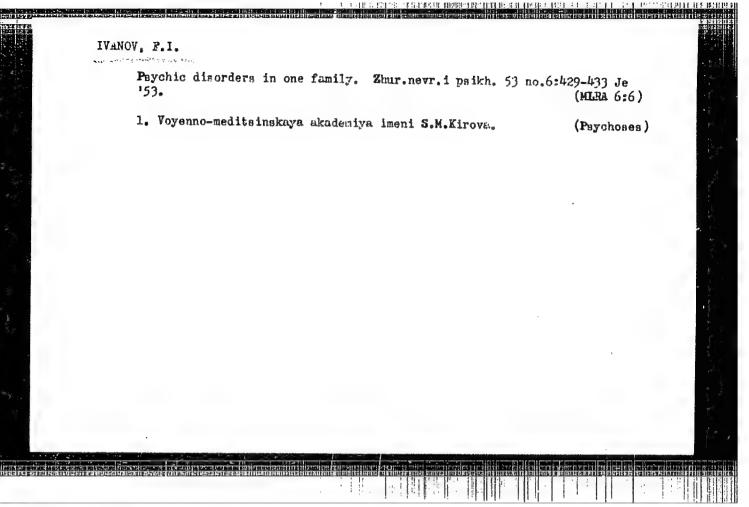


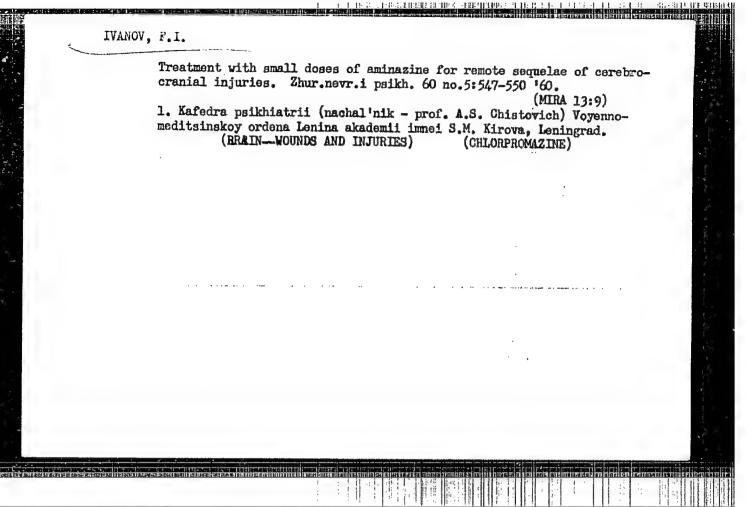
MENDELEVICH, I.M.; IVANOV, F.I.; POSTERNYAK, Ye.F., inzh., red.; FREGER, D.P., tekhn.red.

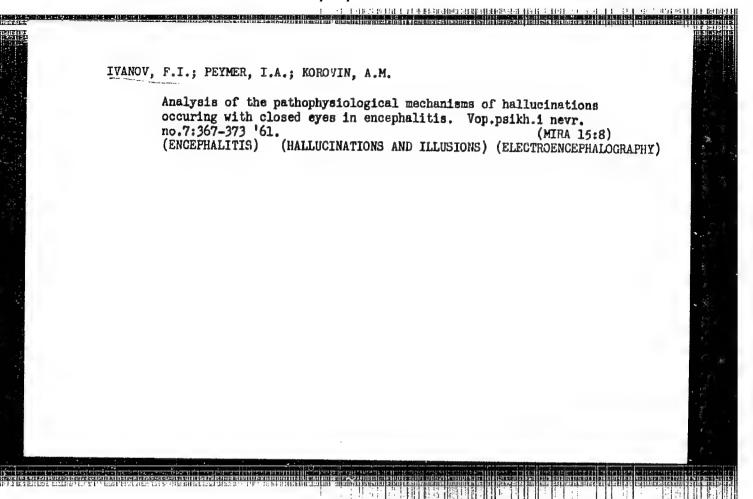
[Device for splicing the ends of texropes and flat belts of rubberized material by means of hot vulcanization] Prisposoblenie dlis srashchivaniis kontsov teksropnykh i ploskikh reanei iz prorezinennoi tkani metodom goriachei vulkanizatsii. Jeningrad, 1955. 4 p. (Leningradekli dom nauchno-tekhnicheskoi propagandy. Informatsionno-tekhnicheskii listok, no.8(676)) (MIRA 10:12)

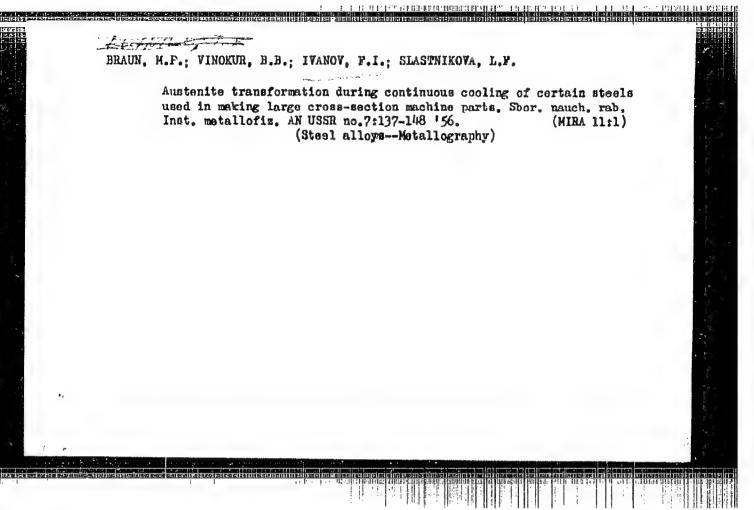
(Rope) (Belts and belting)











SUBJECT:

USSR/Welding

135-8-9/19

AUTHORS:

Ivanov, F.I., Engineer, and Akulinin, M.A., Engineer.

TITLE:

Experience in Ultrasonic Inspection of Electric Slag-Welded Joints (Opyt ultrazvukovogo kontrolya svarnykh shvov, vypolnennykh elektroshlakovoy svarkoy).

PERIODICAL:

"Svarochnoye Proizvodstvo", 1957, # 8, pp 25-27 (USSR)

ABSTRACT:

The article describes in detail the inspection method using the defectoscope "Y3A7H", developed by TsNIITMASh in collaboration with the Novo-Kramatorsk Machinebuilding Plant which is now in use at this plant.

The "Y3A-7H" ultrasonic defectoscope, working on 1.8 Mc/s, comprises prismatic detectors, by which the ultrasonic waves are sent through the metal at an angle to the surface. The measured length of a defect exceeds the actual extension, since the waves are diverging. The actual location and extension of a defect are determined by the depth meter and a scale on the instrument, with subsequent calculation by formulas (given in the article). The method is applicable for straight and circular seams. The precision is within 1-10% and is independent of the size or

Card 1/3

135-8-9/19

TITLE:

Experience in Ultrasonic Inspection of Electric Slag-Welded Joints (Opyt ultrasvukovogo kontrolya svarnykh shvov, vypolnennykh elektroshlakovoy svarkoy).

location of the defect, but is adjusted by the instrument setting prior to inspection.

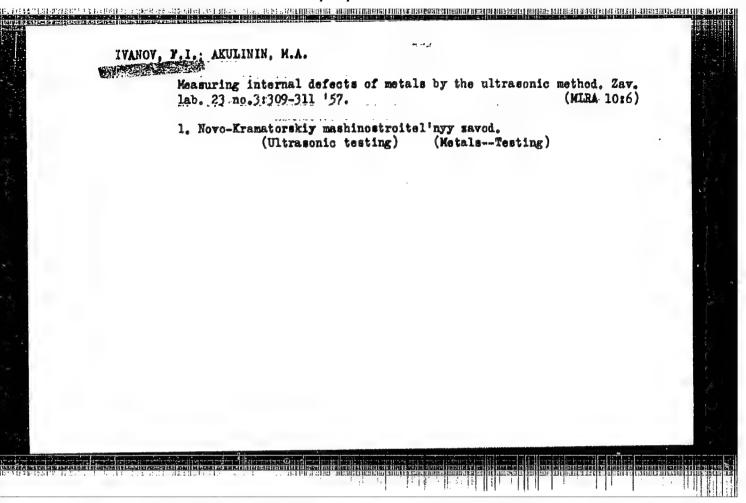
The disadvantage of the method is the impossibility of threedimensional measuring of defects and of measuring the size of single defects in case of defect accumulations.

Since cracks in electric slag welds are always located lengthwise and in the middle of the seam, all so located defects are assumed to be cracks. Defects at the border with base metal can only be non-fusion voids. Defects scattered all over the seam are slag inclusions or gas pores which cannot be distinguished from each other.

The temporary technical specifications for welded beds and cylinders of hydraulic presses reject welds containing cracks or non-fusion areas and require re-welding and re-inspecting of defective spots. Permissible defects are not more than 3 single slag inclusions in 1 meter of seams, spaced not less than 30 mm apart, and not exceeding 10 mm diameter.

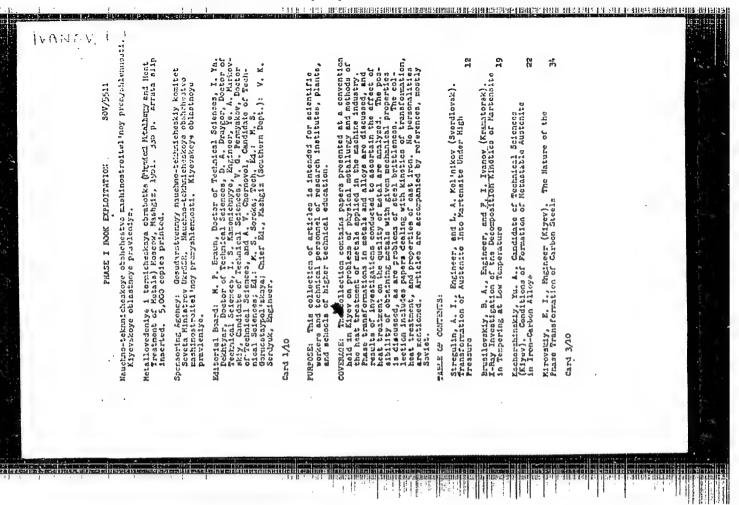
Card 2/3

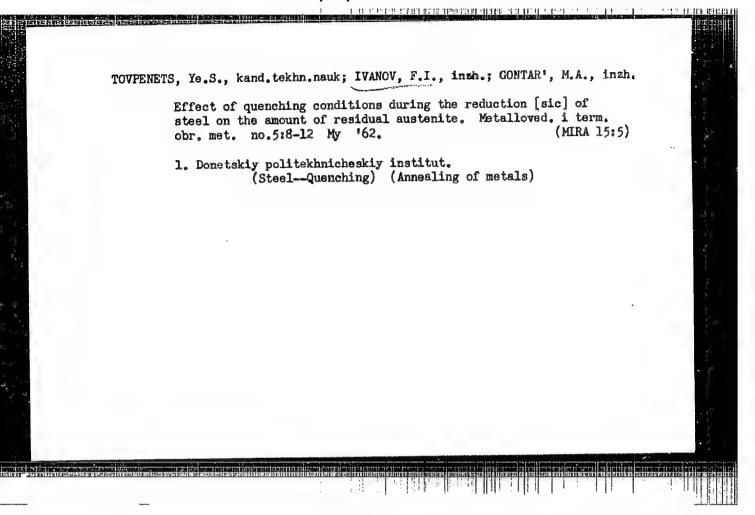
Subject inspection method was applied for welded bedplates.



## "APPROVED FOR RELEASE: 08/10/2001

#### CIA-RDP86-00513R000619020017-5





5/148/62/000/008/003/009 E111/E435

Braynin, I.Ye., Kharchenko, V.A., Ivanov, F.I. **AUTHORS:** 

Kinetics of the decomposition of supercooled TITLE:

austenite in chromium-nickel-molybdenum steel in

two-stage isothermal cooling

.PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy. Chernaya

metallurgiya, no.8, 1962, 100-107

The kinetics of decomposition of supercooled austenite during two-stage isothermal cooling in relation to the temperature of the first stage was investigated for the steels type 34XH3M (34KhNZM) and 35XHM(35KhNM), which have the following composition

34XH3M 0.37 0.73 0.725 0.98 2.90 0.34 0.016 0.018 34XH3M 0.32 0.63 0.27 0.83 2.90 0.30 0.025 0.025 34XH3M 0,32 0,63 0,27 0,83 2,90 0,30 0,025 0,025 35XHM 0,36 0,62 0,21 0,99 1,36 0,24 0,023 0,022

850 and 1200°C, a part of the specimens A'fter austenizing Card 1/2

S/148/62/000/008/003/009 E111/E435

Kinetics of the decomposition ...

以经验的1985的经验的 [1] 1986 [2] 198

was subjected to single-stage cooling with different isothermal holding, a second part was cooled by the two-stage method with stage I holding at 350, 300, 250 and 200°C (as in the singlestage treatment) and stage II holding at 650°C. After all heat t ratments, the specimens were water quenched and the quantity of u.transformed austenite was determined by the martensite content in the final structure. Microstructure, hardness and microhardness were investigated and magnetic measurements were made. Conclusion: to accelerate decomposition of supercooled austenite in two-stage isothermal cooling of chromium-nickelmolybdenum steels, in stage I to 200 - 250°C (somewhat below the temperature of the start of the martensite transformation) cooling should be quicker. As a result of this, decomposition of untransformed austenite during heating to the stage II temperature and subsequent holding at 650°C is accelerated. In a number of cases, for instance in large forgings, this permits There are 2 figures and 3 tables. preventing flake formation.

ASSOCIATION: Donetskiy politekhnicheskiy institut (Donets SUBMITTED: June 17, 1961 Polytechnical Institute)

Card 2/2

S/148/63/000/001/015/019 E071/E151

[中下野][7] [[[[[[[]]]]]] [[[]] [[[]]] [[[]]] [[

AUTHORS:

Braun, M.P., Vinokur, B.B., and Ivanov, F.I.

TITLE:

Transformation of supercooled austenite in steels of

different degree of alloying

PERIODICAL: Izvestiya vysshikh uchebnykh zavedeniy,

Chernaya metallurgiya, no.1, 1963, 128-135

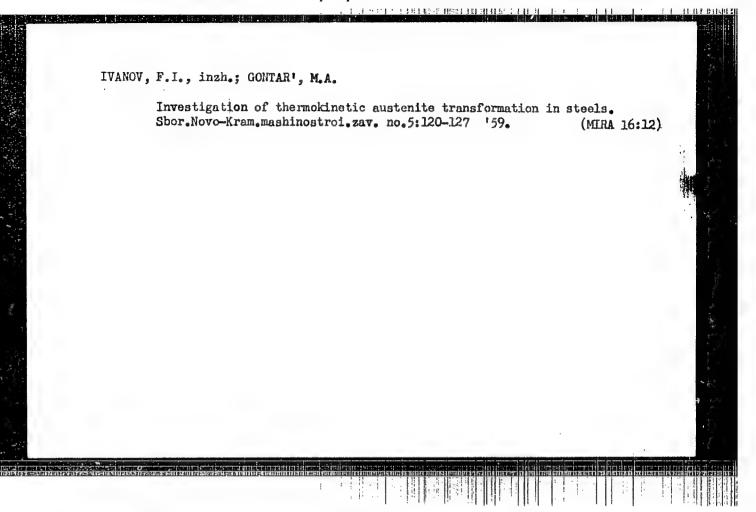
TEXT: The effect of alloy composition on the transformation of supercooled austenite was studied using 14 stock alloy steels containing Mn (0.32-1.44%), Cr (0.28-1.88%), Ni (0.15-3.02%) and, in some cases, W (0.47-0.52%) or Mo (0.29-0.59%) in addition. Transformation diagrams are given for isothermal conditions and for continuous cooling, and also data on hardenability and mechanical properties. From the observed similarity in behaviour of steels in which nickel, chromium or manganese predominated, it was concluded that chromium or manganese could replace nickel, and that the transformation kinetics, hardenability and mechanical properties of chromium-manganese steel were not inferior to those of a corresponding nickel-chromium steel. Similar degrees of alloying gave similar mechanical properties, e.g. in groups of steels in Card 1/2

S/148/63/000/001/015/019 Transformation of supercooled ... E071/E151 which the total alloy additions (Mn, Cr, Ni, W and Mo) were about 3.5% and 5% respectively. From the transformation diagrams and the mechanical data it was considered possible to determine the dimensions of parts to give the necessary mechanical properties, and to produce steels containing low proportions of scarce (e.g. nickel) or expensive elements for parts such as forgings of various sizes, including very large ones. There are 1 figure and 4 tables. ASSOCIATION: Ukrainskaya akademiya sel'skokhozyaystvennykh nauk (Ukrainian Academy of Agricultural Sciences) January 23, 1961 SUBMITTED: Card 2/2

BRUSILOVSKIY, B.A.; IVANOV, F.I.

Using the method of weld transmitters for the determination of residual stresses in a hardened layer of large specimens. Zav.lab. 29 no.7:821-823 '63. (MIRA 16:8)

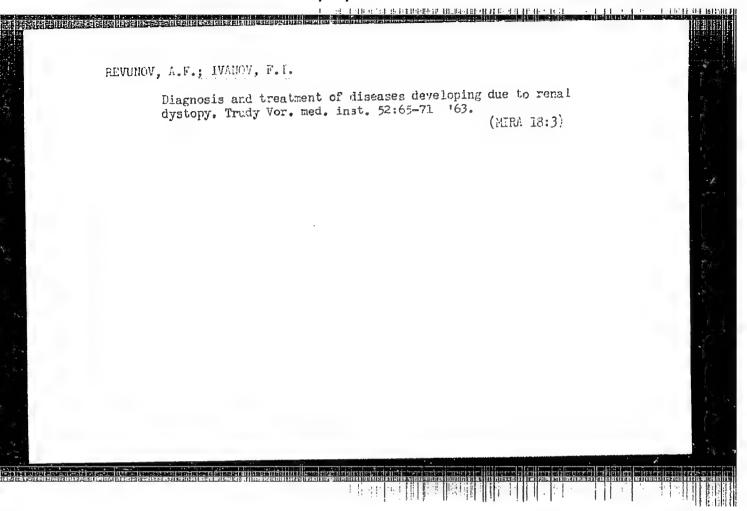
1. Novo-Kramatorskiy mashinostroitel'nyy zavod. (Steel—Testing) (Strains and stresses)

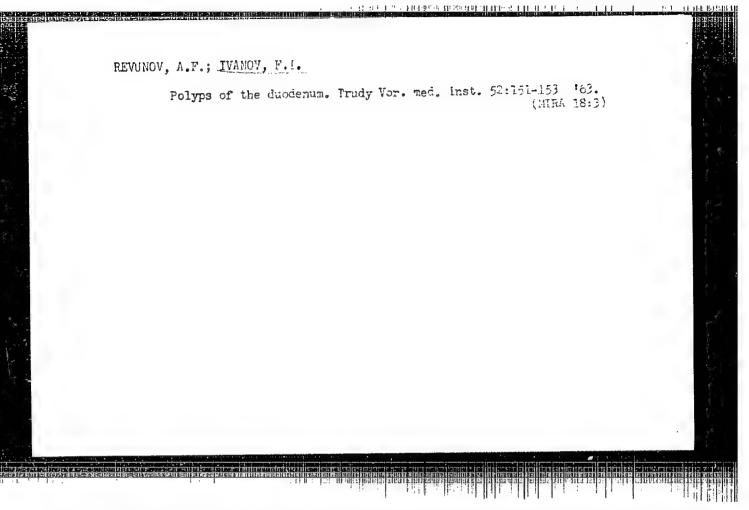


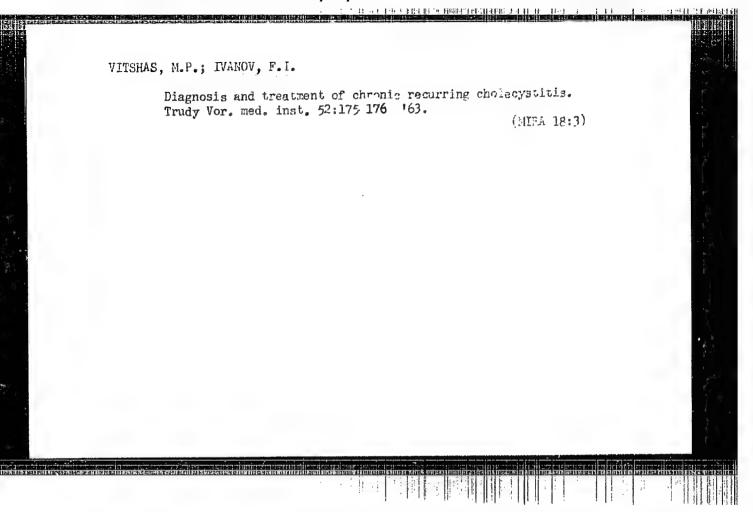
BRUSILOVSKIY, B.A., inzh.; IVANOV, F.I.

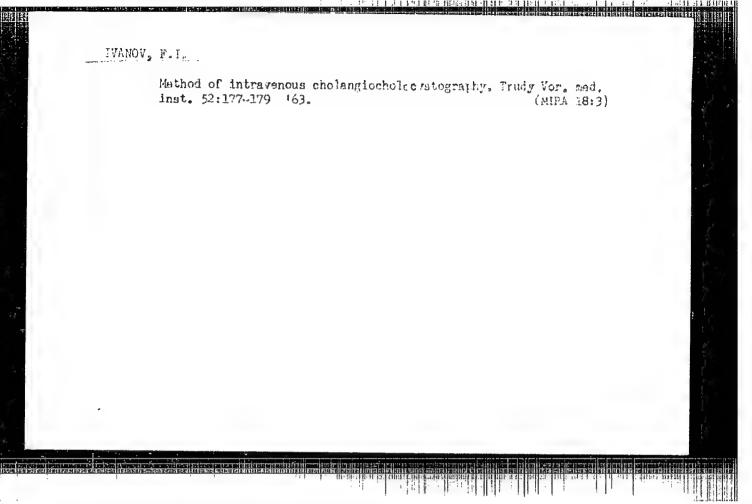
X-ray examination of the kinetics of martensite disintegration at low-temperature tempering in rolls used in cold rolling. Sbor. Novo-Kram.mashinostroi.zav. no.5:96-99 '59. (MURA 16:12)

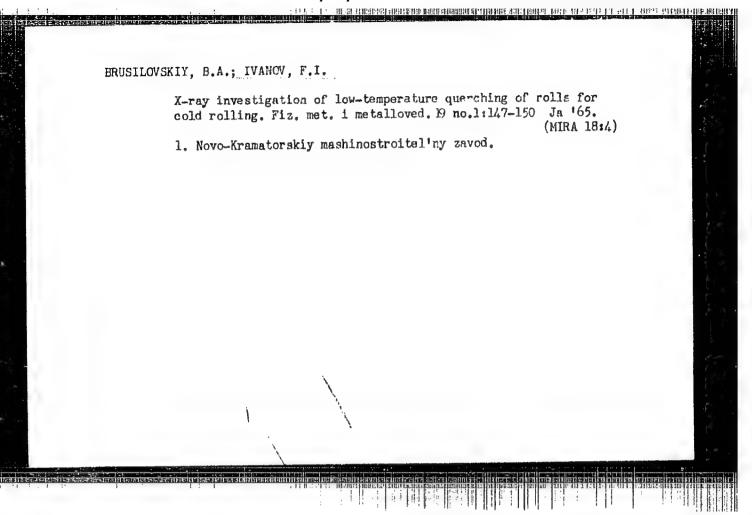
Kinetics of the relieving and redistribution of residual stresses in rolls used in cold rolling at low-temperature tempering. 100-107











TOVPENETS, Ye.S., kand. tekhn. nauk; IVASHCHENKO, V.M., inzh.; STYCHINSKIY,
L.P., inzh.; ZHUKOV, A.I., inzh.; MERSHCHIY, N.P., innh.; KORENEY,
K.I., inzh.; SHUMEYKO, R.I., inzh.; IVANOV, F.I., inzh.

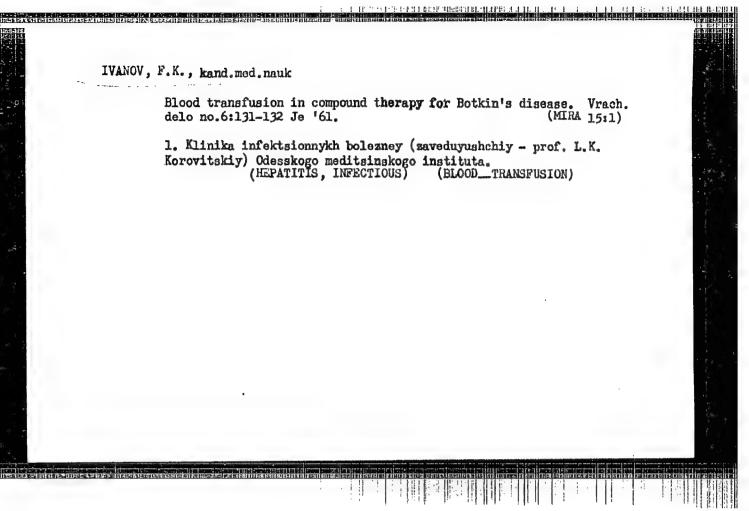
Mechanical properties of reinforcement rods after heat treatment
from the rolling process temperature. Stal' 25 no.2:157-160
F '65.

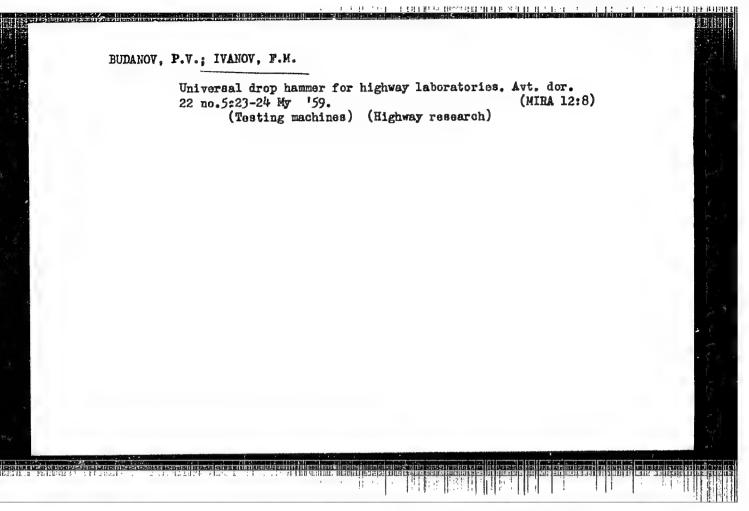
1. Donetskiy politekhnicheskiy institut; Makeyevskiy metallurgicheskiy zavod; Nauchno-issledovatel'skiy institut "Donpromstroy"
i Novo-Kramatorskiy zavod tyazhelogo mashinostroyeniya.

GEORGIYEVSKAYA, G.L.; RAKHLIN, A.V.; IVANOV, F.I.

Use of Lipetsk mineral water in the treatment of chronic cholecystitis. Vop. kur., fizioter. i lech. fiz. kul't. 30 no.4x366-367 Jl-Ag '65. (MIRA 18:9)

1. Fakul'tetskaya terapevticheskaya klinika (xav.- prof. Yu.M. Bala) Voronezhskogo meditsinskogo instituta.



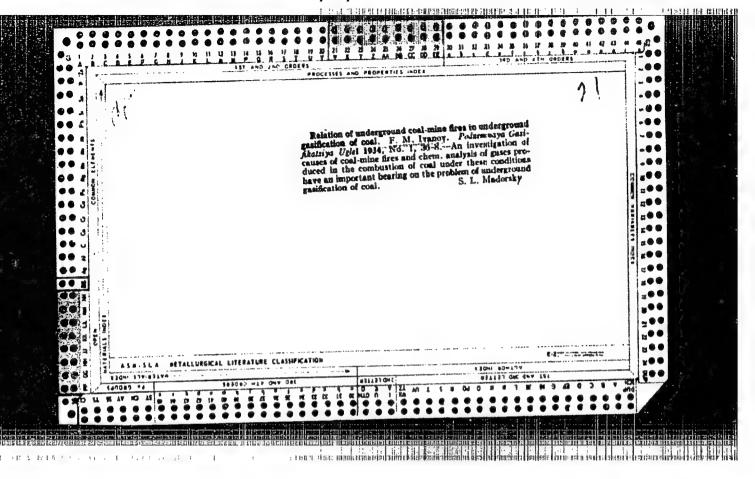


IVANOV, F.M.

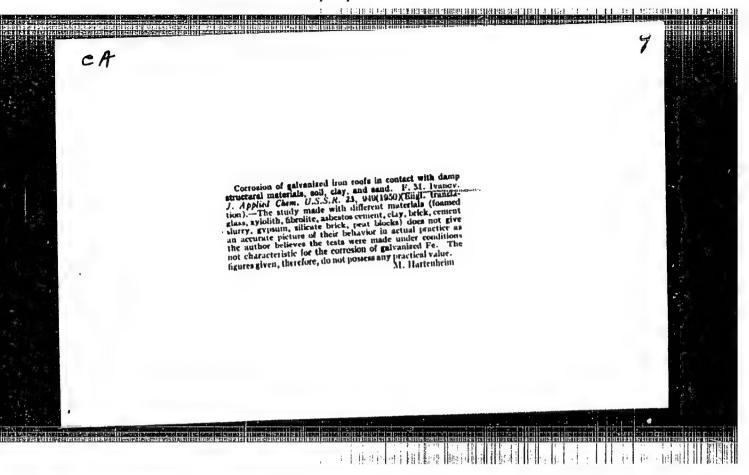
Importance of the reaction of complement fixation in the diagnosis of dysentery. Zdrav. Turk. 8 no.1:27-29 Ja '64. (MIRA 17:5)

1. Iz kafedry mikrobiologii (zaveduyushchiy - prof. S.I. Boryu)
Kuybyshevskogo meditsinskogo instituta.

#### 







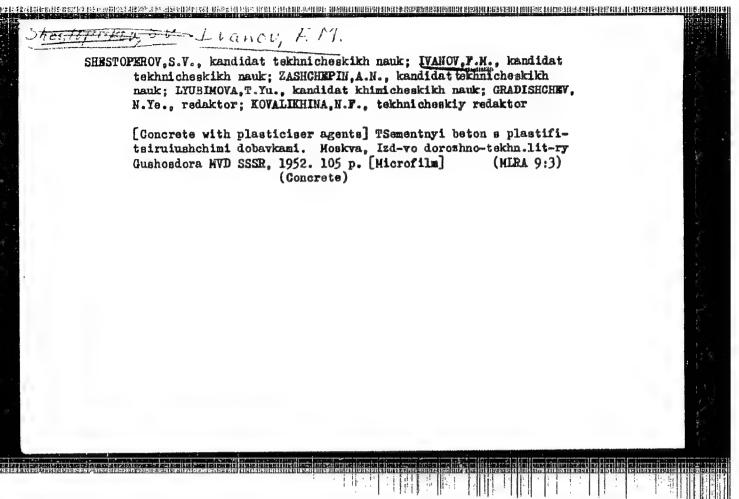
IVANOV, JE. M

Effect of surface-active admixtures on the reaction between cement and water. S. V. Shestoperov, T. Yu. Lyubimova and F. M. Ivanov. Doklady Akad. Mauk. S.S.S.R. 70, 1045-8(1950) .- Isotherns of ausorption of sulfite-ac. spent wash, contg. mostly sulolignates, on coments of different mineralogical compns. were constructed from surface tension data. Deviations from ordinary adsorption rules were noted: there was no inverient for isotherms of various solid/liquid ratios and increase in adsorption was not proportional to increase of specific surface. These phenomena are probably due to inconstancy of physicochem. properties and the dispersion of the adsorbent. Extent of reaction between adsorbent and solvent (water) varied with changes in solid/liquid ratios. The sorption capacities of cements of different mineralogical compns: differed greatly. Adsorption was most energetic on high-aluminate cements and least on monaluminate alite cements. Analogous results were obtained for adsorption of saponin. Both hydration and hydrolysis of cements were hindered by the addn. of sulfolignates; binding of gypsum by the cement was impeded during the first days but, with time, this effect decreased, the rate of decrease being dependent upon the concn. of solfolignates, compn. of cement, and conditions of storage of samples.

IVANOV, F.M.; STANKEVICH, L.A., redaktor; GALAKTIONOVA, Te.N., tekhnicheskiy redaktor

[Concrete] TSementnyi beton. Moskva, Ind-vo dorouhno-tekhn.
lit-ry, Gushosdora MVD SSSR, 1952, 47 p. [Microfilm] (MIRA 7:10)

(Concrete)



1.	T. 3	Œ	LYUBIMOVA.	3.	7.	SHESTOPSHOV.	27	3.5	TVANOV

- 2. USSR (600)
- 4. Cement
- 7. Action of plastisizers on cement on various mineralogical composition. Thement 18 no. 6. 1952.

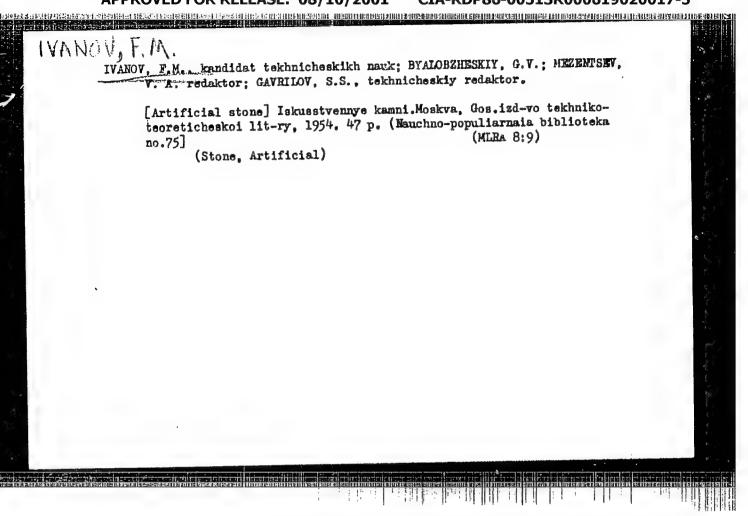
9. Monthly List of Russian Accessions, Library of Congress, April 1953, Uncl.

MOSKVIN, V. M., IVANOV, F. M.

Concrete - Standards

Standards of hydrotechnical concrete. Gidr. stroi. 21 no. 2:18-19 F '52.

Monthly List of Russian Accessions. Library of Congress, July 1952. Unclassified.

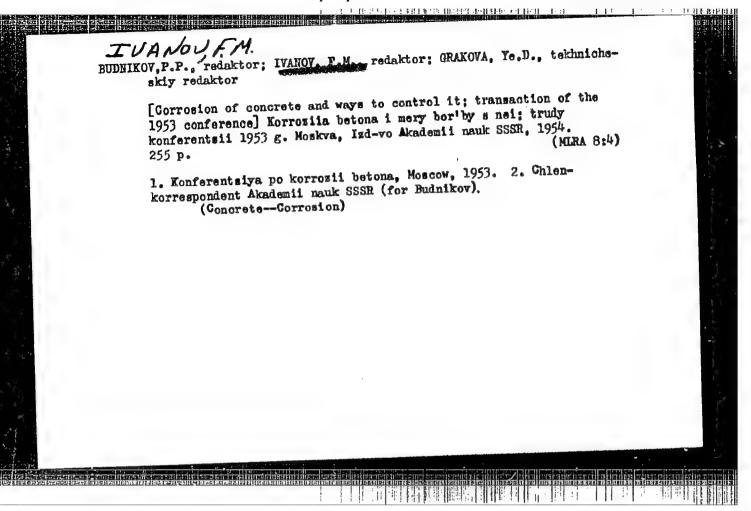


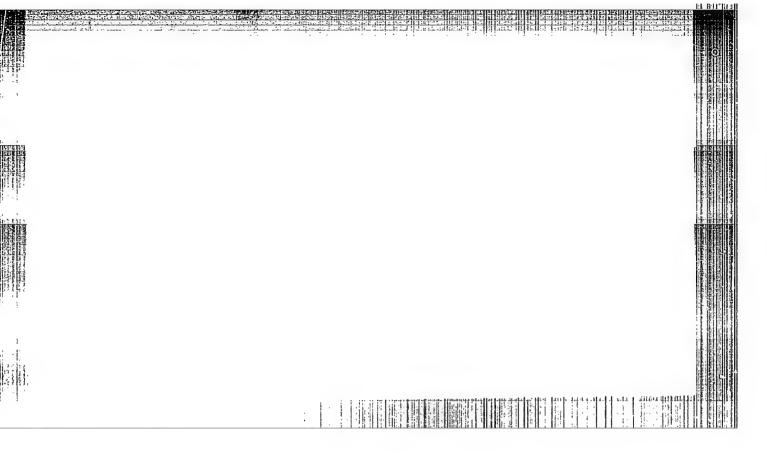
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IVAHOV, Feder Mikhaylovich; ZASHCHEPIN, A.H., redaktor; EOGAN, P.L.,
tekhnichenkiy redaktor.

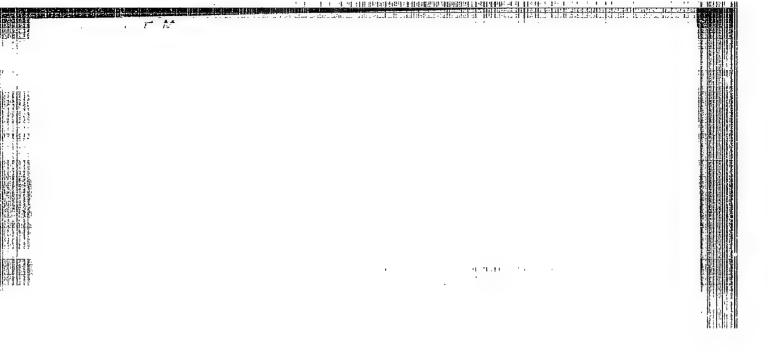
[Cement economy in road construction] Ekonomia teementa pri
stroitel'satve dorog. Moskva, Mauchae-tekhn.izd-ve artetransp.
lit-ry, 1954. 91 p.
(Read construction)

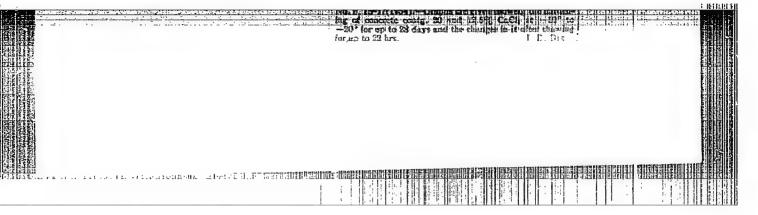
(Read construction)

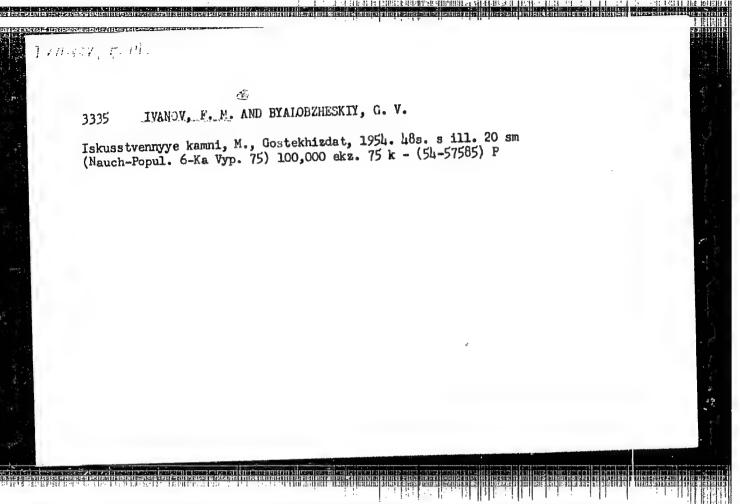




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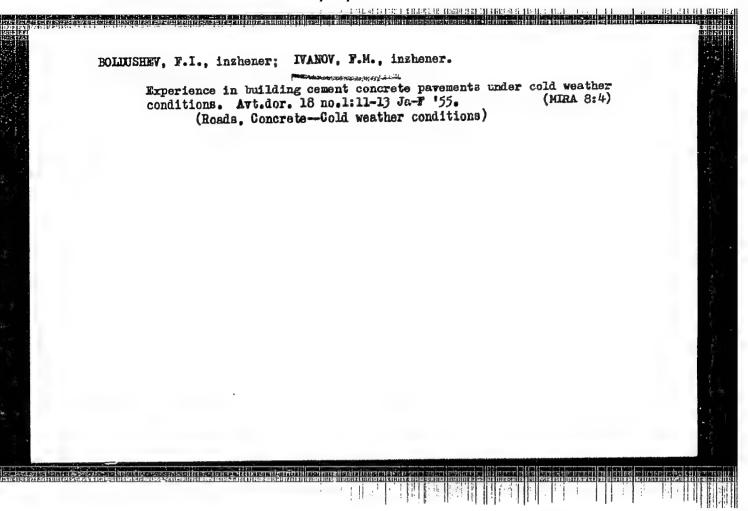


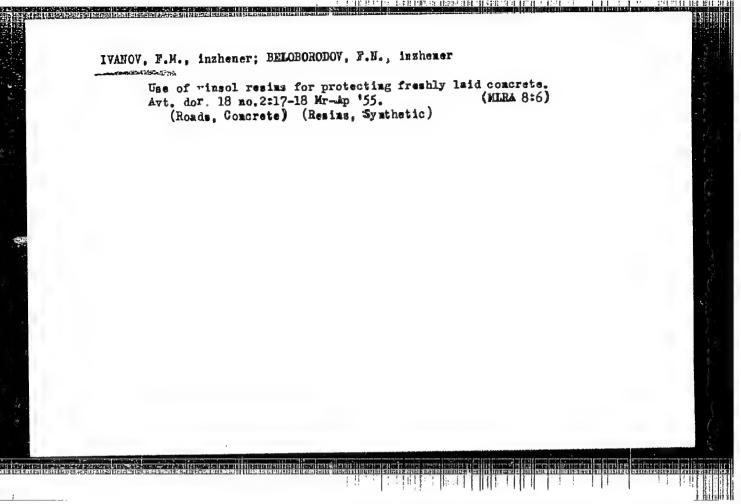
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SHESTOPEROV, Sergey Vladimirovich; IVANOV, P.M., redaktor; MAL'KOVA,
N.V., tekhnicheskiy redaktor.

[Durability of concrete] Dolgovechnost! betona. loskva, Nauchnotekhn.izd-vo avtotransportnoi lit-ry, 1955. 478 p. (MERA 9:1)

(Concrete)





IVANOY, F.M.

AID P - 1753

Subject

USSR/Hydraulic Engineering Construction

Card 1/2

Pub. 35 - 12/21

Author

Shestoperov, S. V. and Ivanov, F. M.

Title

On causes of deterioration of concrete in the upstream

slope of a reinforced concrete dam

Periodical: Gidr. stroi., v.2", no.2, 37-38, 1955

Abstract

The appearance of horizontal parallel cracks in the top section of the piers and upstream slope due to severe frosts (-40°C) on a dam built during the war is discussed. Causes for this unusual type of weathering of concrete made of slag portland cement are believed to be: saturation of concrete with water under pressure, aided by the solid ice cover which prevents the drying of the surface, capillary water penetration and the squeezing out of the air. Research and study of possible methods of curing and protecting concrete in cold weather

are recommended.

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Gidr. stroi., v.24, no.2, 37-38, 1955

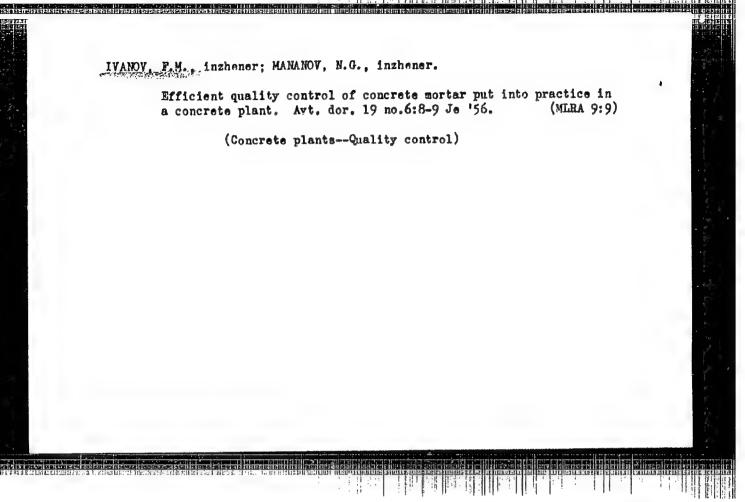
Card 2/2 Pub. 35 - 12/21

Institution: None

Submitted: No date

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IVANOV. Pedor Mikhaylovich; OVCHAROV. Valentin Ivanovich; IVANOV, S.S., redirect in the state of chlorite; in the state of



USSR/Chemical Technology. Chemical Products and Their Application -- Silicates. Glass. Ceramics. Binders, I-9

Abst Journal: Referat Zhur - Khimiya, No 2, 1957, 5294

Author: Shestoperov, S. V., Ivanov, F. M.

Institution: None

Title: Increasing the Sulfate-Stability of Portland Cement

Original

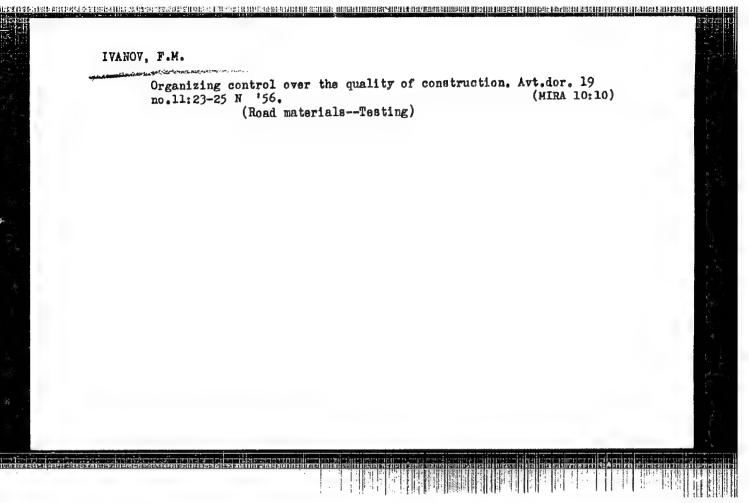
Publication: Tsement, 1956, No 3, 20-22

Abstract: It has been ascertained, experimentally, that it is possible to in-

crease substantially the sulfate-stability of Portland cement mortars by preparing them from finely ground cement with increased additions of gypsum. The binder was prepared from clinkers of different mineralogical composition, containing (in %): C<sub>3</sub>S 33-58, C<sub>2</sub>S 33-19, C<sub>3</sub>A 11-5, ChAF 19-16. Fineness of ground clinker 3,000, 4,500 and 7,000 cm<sup>2</sup>/g (determined with the Giprotsement apparatus). Addition of gypsum amounted to 5-20%. Samples of plastic mortar prepared from finely ground sulfate-unstable clinker, containing 11% C<sub>3</sub>A,

Card 1/2

APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000619020017-5"



USSR/Chemical Technology. Chemical Products and Their Application -- Silicates. Glass. Ceramics. Binders, I-9

Abst Journal: Referat Zhur - Khimiya, No 2, 1957, 5334

Ivanov, F. M., Mananov, N. G. Author:

None Institution:

Title: Effective Control of Quality of Concrete Mix Is Attained at the

Concrete Plant

Original

Publication: Avtomob. deregi, 1956, No 6, 8-9

BIREE ENTRONG TAINING TO THE CONTROL OF THE PROPERTY OF THE PR

Abstract: Results of endurance tests of control samples of concrete have shown

that there are no substantial differences between strength of samples produced at the concrete plant and those made at the site of placing. It is recommended to effect the control of quality of concrete mix only at the concrete plant and directly in the cement concrete coat-

ing. /sic/

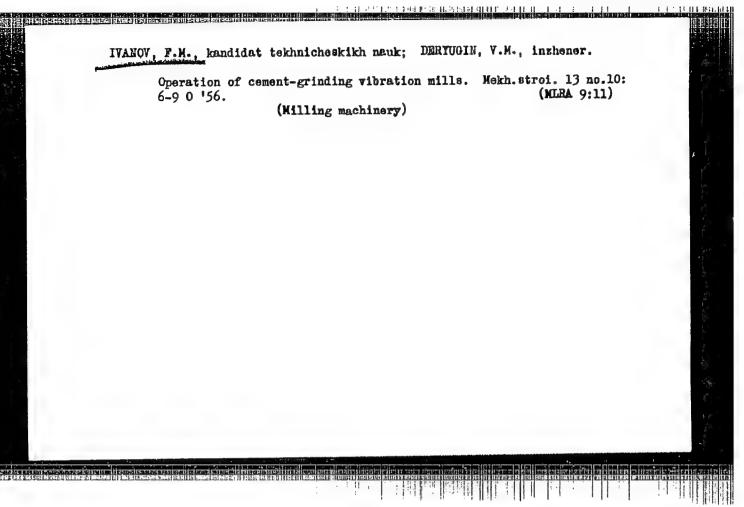
CIA-RDP86-00513R000619020017-5" APPROVED FOR RELEASE: 08/10/2001

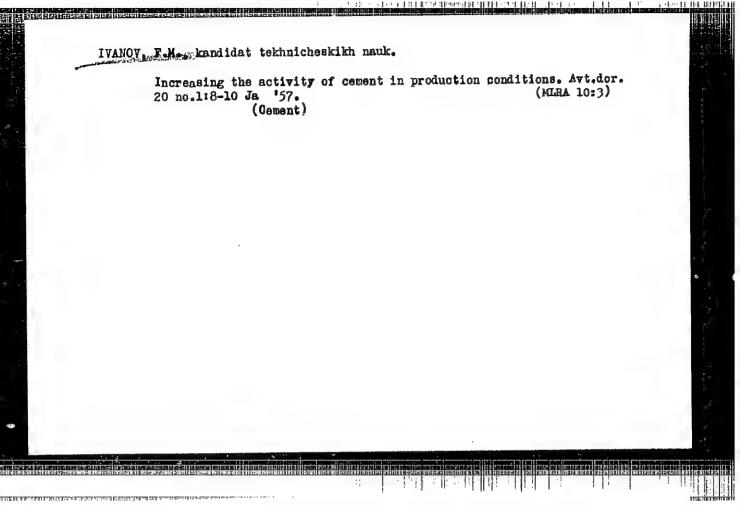
Card 1/1

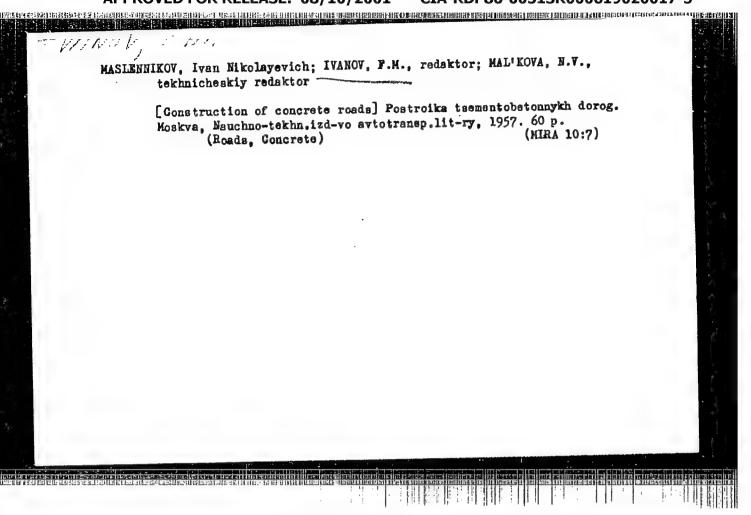
MEDVEDEV, Vladimir Mikhaylovich, kandidat tekhnicheskikh nauk; IVANOV. E. H. redaktor; IARIONOV, G.Ye., tekhnicheskiy redaktor

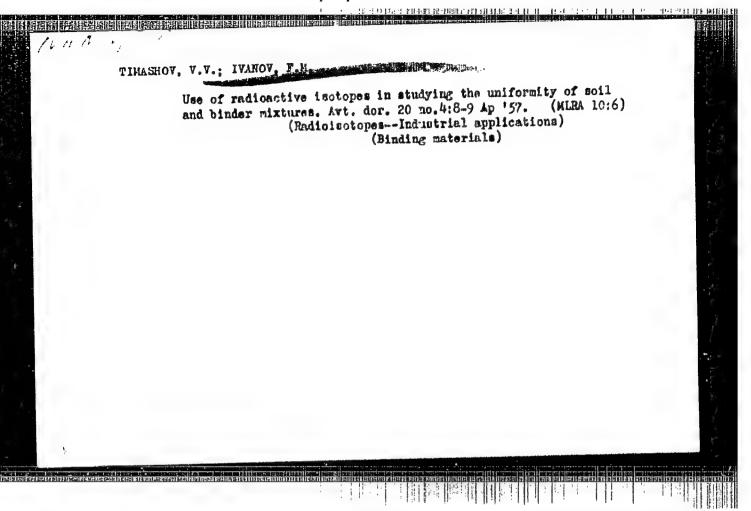
[Organization of quality control of concrete work for large hydraulic stuctures; based on the construction experience of the Volga-Don waterway] Organizatsiia kontrolia kachestva betonnykh rabot na krup-nykh gidrotekhnicheskikh stroikakh; po opytu stroitel stva Volga-Donskogo vodnogo puti. Moskva, Gos. energ. izd-vo, 1956. 135 p. (MIRA 10:3)

(Concrete construction -- Quality control)
(Volga-Don Canal)

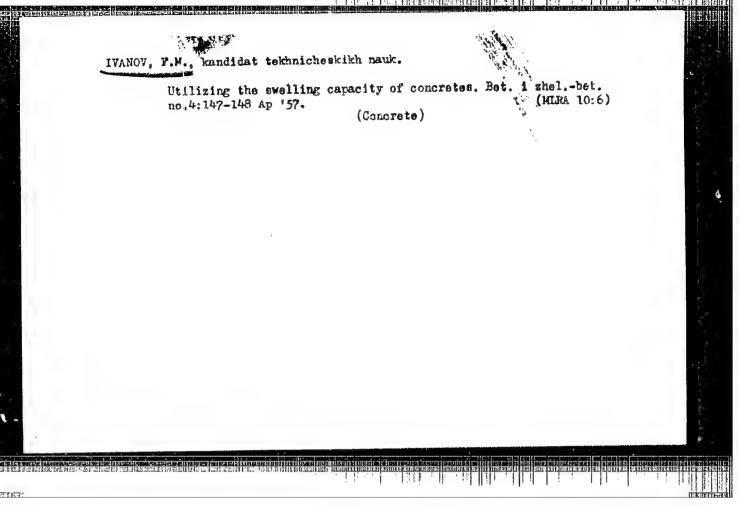








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ILLENOU, T.M. USSR/Chemical Technology - Chemical Products and Their

H-7

Application. Ceramics. Glass. Binders. Concrete.

Abs Jour

: Referat Zhur - Khimiya, No 1, 1958, 2094

Author

: Ivazov F.M.

Inst Title

: Utilization of the Effect of Swelling of Concrete

Orig Pub

: Beton i zhelezobeton, 1957, No 4, 147-148

Abstract

: Prior to tightening the reinforcement, after the structures have hardened under humid conditions, it is recommended to age them in the air to permit completion of the setting of the concrete. If a heat-and-moisture treatment is used, the steaming conditions must be such that the articles undergo drying after they have acquired the rated strength. Swelling of concrete on moistening must be taken into account in calculations of stressed rein-

forced structures.

Card 1/1

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IVANOV, Fedor Mikhaylovich; LYUBIMOV, A.P., prof., red.; KATRINKO, D.A., red.;

KOMSNIKOVA, A.P., tekhn. red.

[Vacuum] Vakuum. Pod red. A.P. Liubimova. Moskva, Gos. izd-vo
tekhniko-teoret. lit-ry, 1958. 55 p.

(Vacuum)

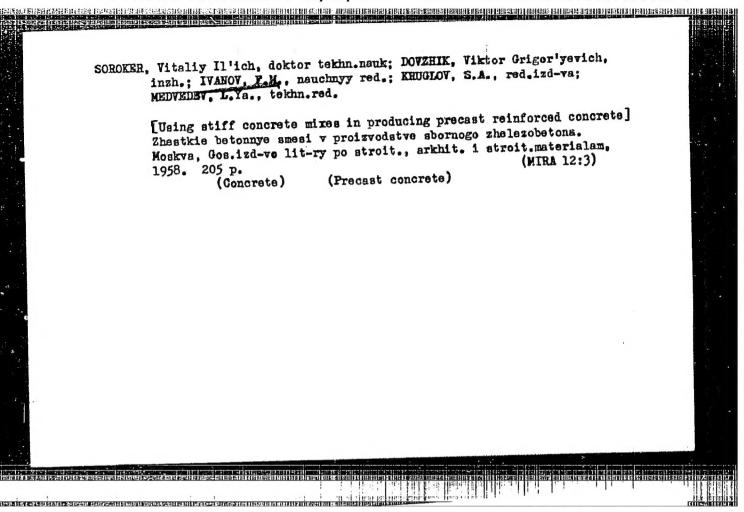
(Vacuum)

YEVKO, A.V., inzh.-khinik; KUZ'MISHCHEV, P.F., inzh.; MIKHALEVICH, P.A., inzh.; IVANOV, F.M., kand, tekhn. nauk, red.; VOZONIN, K.P., tekhn. red.

[Hydrochemical investigations of concrete structures of upper Volga hydroelectric power stations] Opyt gidrokhinicheskogo issledovaniia betonnykh sooruzhenii verkhnevolzhskikh gidrouzlov.

Moskva, Gos. energ. izd-vo, 1958. 84 p. (MIRA 12:1)

(Hydraulic engineering)



#### "APPROVED FOR RELEASE: 08/10/2001 CIA-RDP86-00513R000619020017-5 HENNENGEN KONTANTAN BENGEN STANDEN IN DER STELLE BILL EN EN 1115 STANDEN DIE FORMEN EIN DER FORMEN DER BENGEN BENGEN EINE FARE FORMEN FORMEN DER FORMEN DE

sov/97/58/2/8/16

AUTHOR:

Ivanov, F.M., Candidate of Technical Sciences

TITLE:

The Effect of the Fineness of Cement Grinding and Additives on the Frost Resistance of the Coment Mix. (Vliyaniye tonkosti pomola tsementa i dobavok na

morozostcykost' tsementnogo rastvora).

PERIODICAL: Beton i Zhelezobeton, 1958 Nr 2, pp 70-71.

ABSTRACT:

The above problem is discussed by S.V. Shestoperov in an article entitled "Durability of Concrete", published in 'Avtotransizdat' in 1955, and by G.K. Dement'yev in an article entitled "Conditions of Durability of Concrete", published in an article entitled "Conditions of Durability of Concrete", published in an article entitled "Conditions of Durability of Concrete", published in an article entitled "Conditions of Durability of Concrete", published in an article entitled "Conditions of Durability of Concrete", published in 'Avtotransizdat' in 1955, and by G.K. Dement'yev in 'Avtotransizdat' in 1955, and 'Avtotransizdat' in 1955, and 'Avtotransizdat' in 'Avtotransizdat' in 1955, and 'Avtotransizdat' in Concrete, Reinforced Concrete and Insulating Covering and Hydro-technical Constructions" published in compendium "Corrosion of Concrete and its Prevention". The effect of the addition of gypsum on frost resistance of concrete with finely ground cement was described by S.V. Shestoperov based on investigations Tests were carried carried out in the years 1951/54. out in SoyuzdorNII by Engineers Ye. F. Nefedov and Y. P. Zharov defining frost resisting cement mixes wit ... cements ground to various degrees of fineness with different additives. The results obtained could be

Card 1/2

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